

PRODUCT INFORMATION

How to extend the life of your Manual & Air/Hydraulic Press

9 Top Tips

to extend the life of your TQB BRANDS Manual and Air/Hydraulic Press

Includes Models: 2036T, 2038T and 2048T

1 Ensure Hydraulic oil is at correct levels.

Follow the 2036T/2038T relevant owner's manual bleeding instructions for fluid levels, also available as a download on our webpage at www.tqbbrands.com.au



2 Lubrication points.

Keeping your Press frame, pivots and bed raising assemblies lubricated is essential to providing ease of operation. Follow the relevant TradeQuip owners manual for lubrication instructions, also available as a download on our webpage at www.tqbbrands.com.au



3 Always store the press ram in the fully retracted position.

Storage in the retracted position ensures the press ram assembly is sealed from exposure to weather fluctuations and keeps the hydraulic ram and pump seals in a relaxed condition ready to work when required.



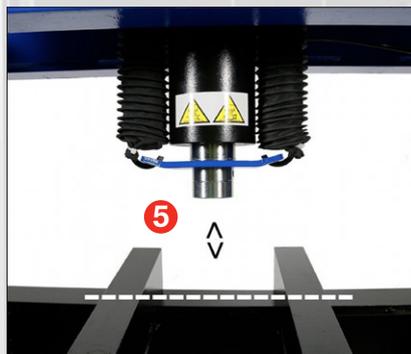
4 Bed positioning.

To raise the bed height, remove the bed pins then use the winch provided to raise the bed to the ideal height then insert the bed pins to secure the bed then loosen the winch cable by winding the winch back 1 full turn to prevent the cable being stretched under load.



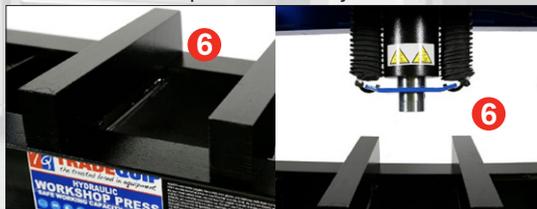
5 Job positioning and ram stroke are critical factors when performing pressing jobs.

Single piston telescopic Press Rams have their greatest stability from the fully retracted position to 85% of total extended position. When pressing you should always use the bed to raise the job to the ram then secure with the bed pins. Solid extension inserts should always be used to close the clearance between ram and jobs load point, this greatly reduces the potential of lateral force and accidental ram overstroke.



6 Press block use.

TradeQuip presses come with specialty load rated press blocks that should always be used in all pressing applications where maximum ram capacity can be reached. DO NOT substitute press blocks with any other items.



7 TQB Brands have a selection of force rated press tools suitable for general jobbing.

You can find them on our website at www.tqbbrands.com.au Always use safety glasses and suitable PPE where required when operating your TQB Brands Press.



8 Read the user Manual thoroughly and keep a copy easily accessible.

9 Visit our webpage www.tqbbrands.com.au for instructional documents & pre-start videos.