

WARNING:
DISCONNECT THE DRILL PRESS FROM THE POWER SOURCE PRIOR TO
ANY MAINTENANCE PERFORMED



**Safety Trip Switch Troubleshooting Guide (not starting on first startup)
Borum Drill Presses – Calibration Guide.**

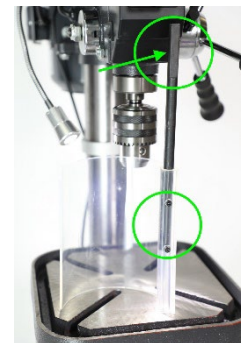
1. Ensure unit is disconnected from the mains power & then open the belt & pulley cover. Inside is a safety trip switch that activates if the lid is opened in use which shuts the machine down.



2. During transport, the adjuster for the trip switch may have shifted or become loose causing the fitting and the trip switch not to connect. If you aren't hearing a clicking noise from the switch when opening or closing the lid, this will need to be adjusted.



3. When installing the chuck guard into the channel guide, there is a second trip switch embedded into the channel which activates if the guard is opened while the machine is in operation. When installing the guard, it is essential for the cut groove to be in the correct position as circled.



4. Now that you have followed the above troubleshooting, your Borum Drill Press will be correctly configured & work as per manufacturers specifications.

