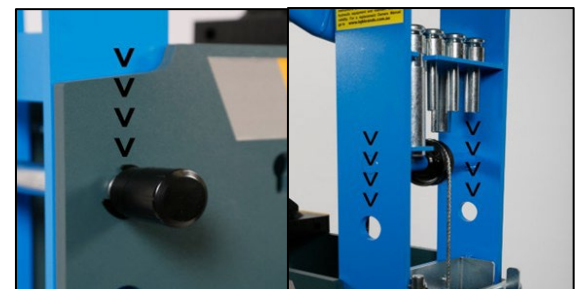
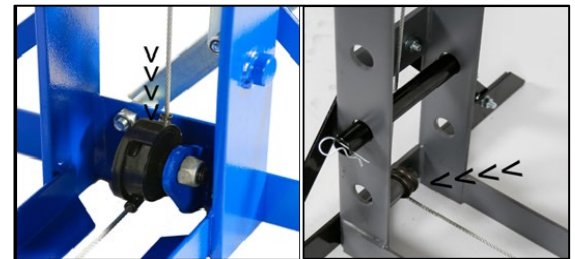
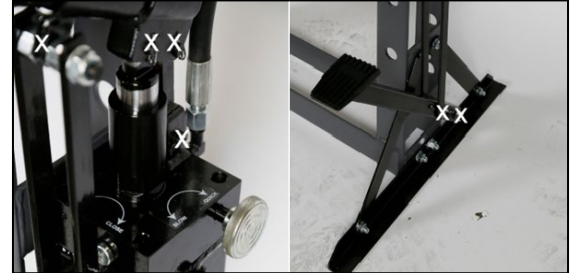


Periodic maintenance is essential for the efficient operation of Manual and Air over Hydraulic operated Presses.

Lubrication Procedure

1. Pivots and pins in all manual pump mechanisms should be lubricated with a Light Bearing Grease or 30/40W Machine Oil to ensure long life and prevent premature wear.
2. Bed load bearing surfaces should be lubricated with a Light Bearing Grease or 30/40W Machine Oil to ensure long life and prevent premature wear.
3. Bed winch pulleys should be lubricated with a Light Bearing Grease or 30/40W Machine Oil to ensure smooth operation, long life and prevent premature wear.
4. Periodically extend, clean, and lubricate the ram shaft with silicone lubricant spray to ensure smooth extension and retraction of the ram. Where applicable clean and lubricate the threaded adjustor with Light Bearing Grease or 30/40W Machine Oil.
5. Lubricate the bed pins and upright positioning holes periodically to ensure easy bed height readjustment.



***The Borum, TradeQuip and TQpro range of Presses use 32 Grade Hydraulic oil for the correct operation and compatibility with the seals used in their construction.**